

## **BLANK PAGE**





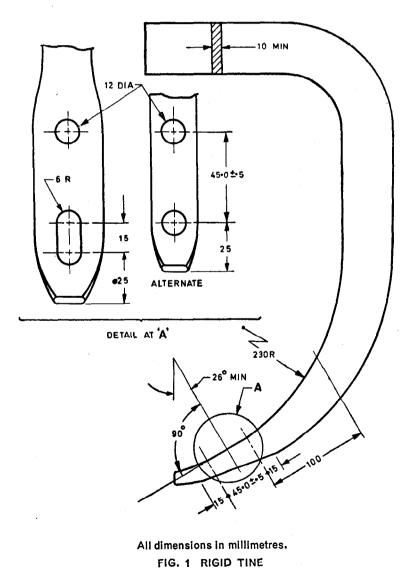
#### Indian Standard

# SPECIFICATION FOR TINES FOR TRACTOR-OPERATED CULTIVATORS PART I RIGID TINES

1. Scope — Specifies materials, dimensions and other requirements for rigid tines for tractor operated cultivators.

#### 2. Materials

- 2.1 Carbon steel, preferably conforming to Grade 55 Mn  $\frac{75}{2}$  of IS: 5517-1969 'Specification for steels for hardening and tempering'.
- 2.2 Low alloy steel, preferably conforming to Grade 55 Si 2 Mn 90 of IS: 3431-1965 'Specification for steel for volute, helical and laminated springs for automotive suspension'.
- 3. Hardness 235 to 310 HB [see IS: 1500-1968 Method for Brinell hardness test for steel (first revision)].
- 4. Shape A typical shape of the rigid tine is given in Fig. 1 for guidance.



Adopted 20 February 1975

@ April 1975, ISI



#### 1S: 7565 (Part I) - 1975

5. Dimensions — The thickness of the tine and the dimensions of contact points of tine with shovel or sweep shall be as given in Fig. 1. These dimensions shall be adhered to irrespective of the shape of the tine. The other dimensions shall be declared by the manufacturer.

### 6. Other Requirements

- 6.1 The tines shall be free from cracks, pits, burrs and other visual defects.
- **6.2** The tine shall be free from rust and shall have a protective coating which will prevent surface deterioration in transit and storage.
- **6.3** If the tine is set at its working position and a force of 100 kgf is applied for two minutes at the centre of shovel fixing position, the tine shall not lose its shape.
- 7. Marking The tines shall be marked with the following:
  - a) Manufacturer's name or recognized trade-mark, if any; and
  - b) Batch or code number.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing As agreed to between the purchaser and the supplier.
- 9. Sampling Unless otherwise agreed to between the manufacturer and the purchaser, the criteria for sampling for lot acceptance shall be done in accordance with 3 of IS: 7201-1974 'Method of sampling of agricultural machinery and tractors'. The classification of different requirements of this specification for the purpose of lot testing is given in the clauses mentioned below for guidance:
  - a) Dimensional and Visual Requirements 5, 6.1 and 6.2.
  - b) Other than Visual and Dimensional Requirements 3 and 6.3.